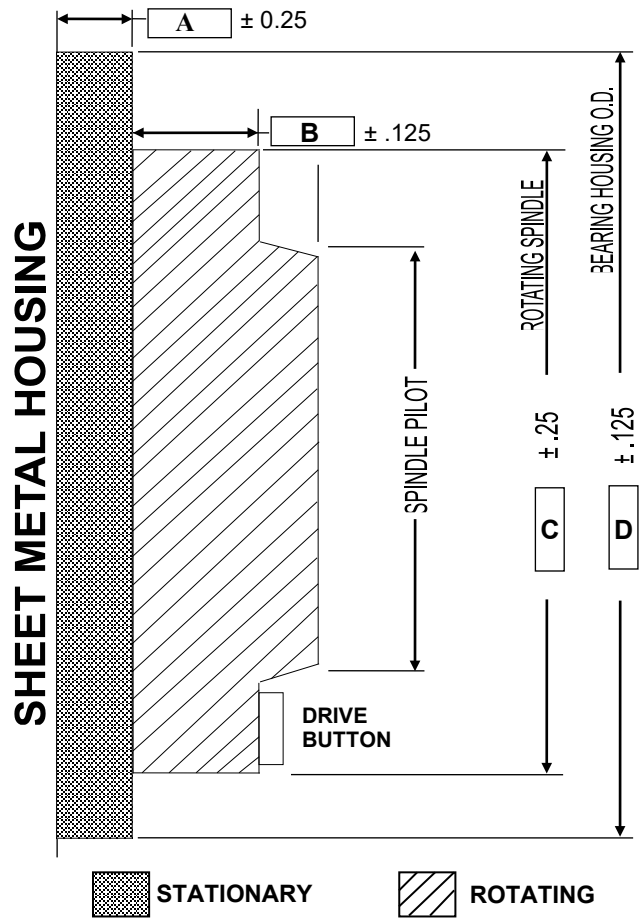
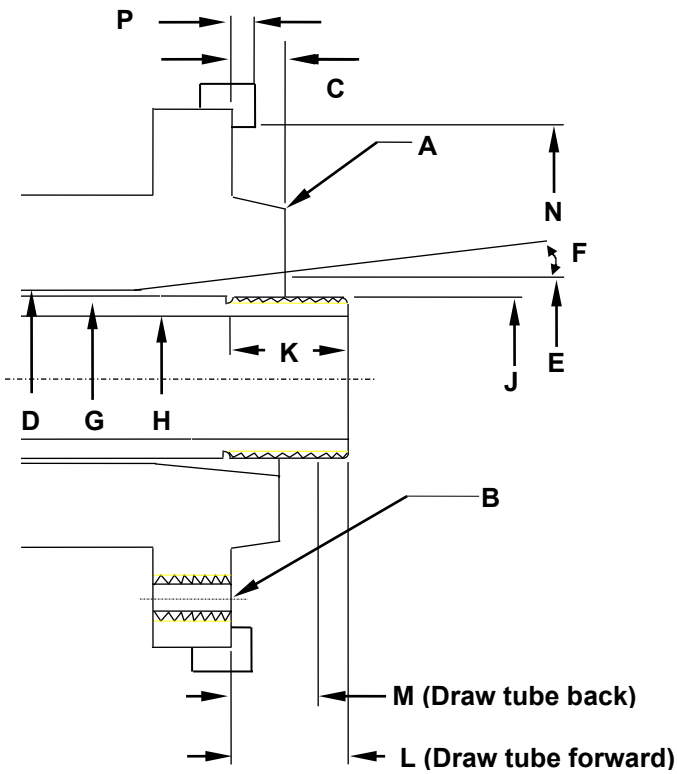


SPINDLE DATA SHEET FOR MAZAK MODEL QTEz 10/12 Second Spindle RNKP105-15 (STD)



MACHINE/SPINDLE DATA		
A	Bearing housing face to sheet metal	67.6
B	Rotating spindle to bearing housing	8
C	Spindle Diameter	133.4
D	Bearing housing	167.3
Voltage Available: <u>24 DC</u>		

MACHINE/SPINDLE DATA		
A	spindle configuration (taper size)	A2-5
B	mounting thread	6-M10
C	length of pilot	12.7
D	spindle through hole diameter	53
E	ID taper	-
F	Angle of taper	NO TAPPER
G	OD of draw tube	30
H	ID of draw tube	43.5 DEPTH 546
J	draw tube thread (right)	M52 X P1.5
K	length of thread	25
L	draw tube position (forward)	52
M	draw tube position (retracted)	37
N	coolant labyrinth ID	130.2
P	labyrinth position from spindle nose	8

MODEL		PART NUMBER
CHUCK TYPE	B-206-15B	M10KM012030
CYLINDER TYPE	RNKP105-15-3	M11MJ007081
DRAW TUBE		33227696540
SPINDLE		0B623800021