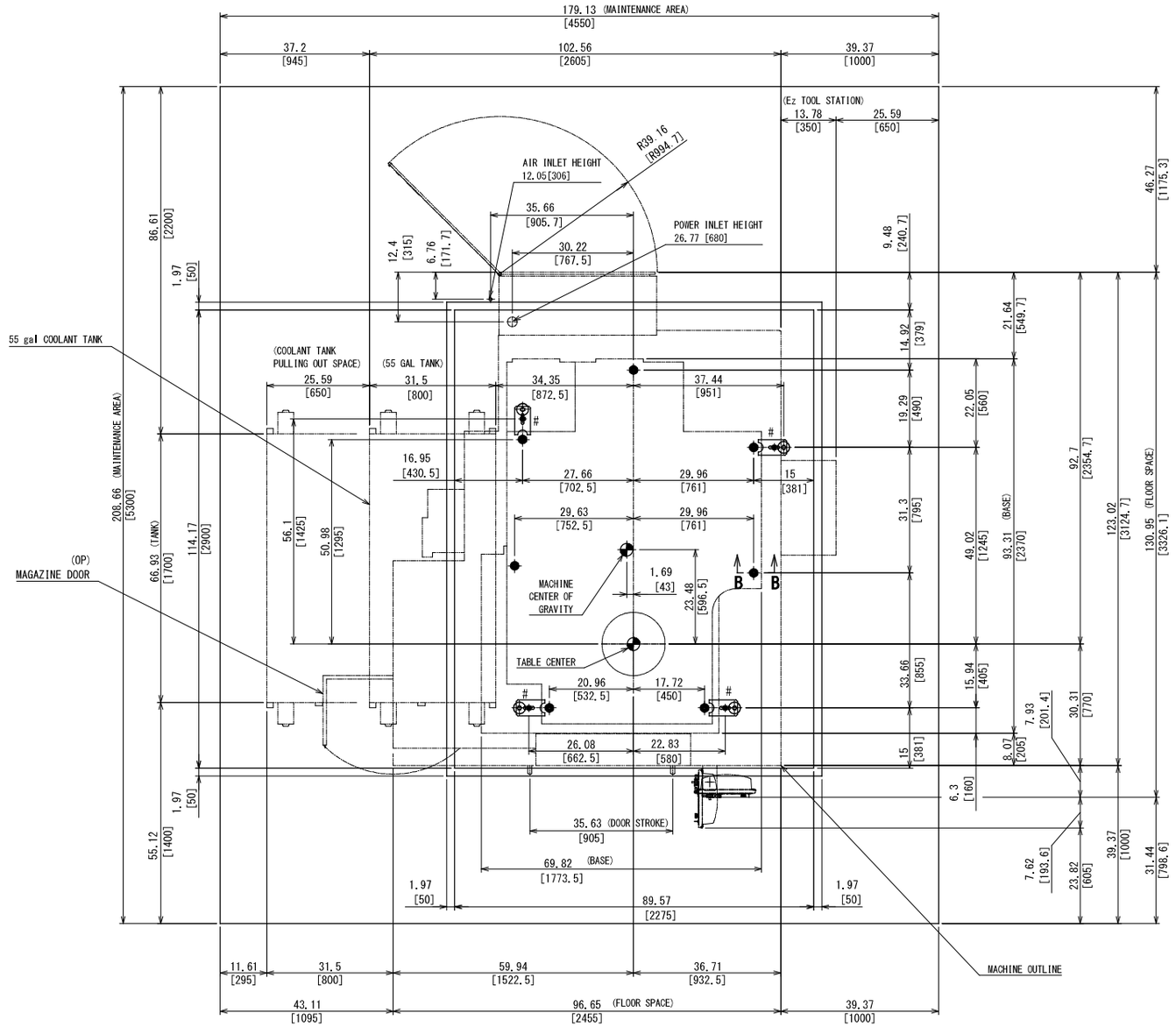
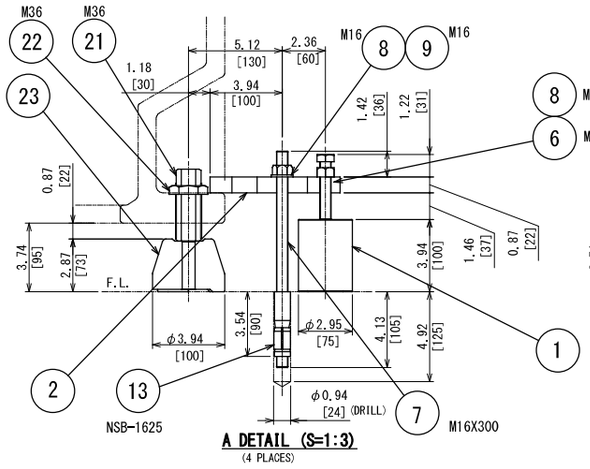
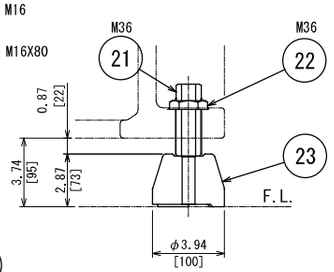
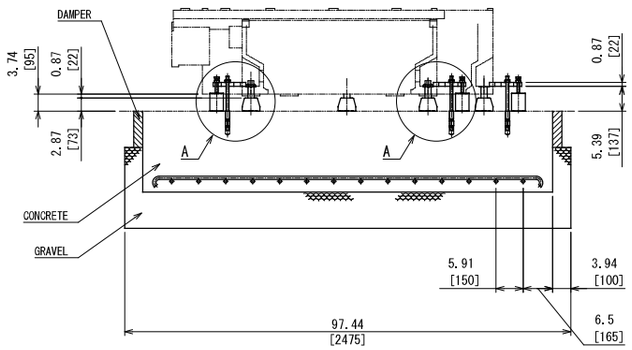




A DETAIL (S=1:3)
(4 PLACES)



B-B SECTION (S=1:3)
(3 PLACES)



Suggestions for Floor Foundation Preparation
1. Use gravel stones to obtain a minimum soil bearing pressure of 1024lbs/ft²(49kPa).
2. Use concrete with a minimum compressive strength of 2560 PSI(17.7MPa) and tensile strength of 256 PSI(1.8MPa).
3. Take precautions so that there are no cracks in the concrete.
4. 4 nos. whole anchors (marked #) should be positioned , drilled and set prior to set-up the machine.
5. Use a vibration isolator (such as asphalt) around the foundation base.
6. To reinforce the concrete, lay steel bars (3/4in.dia.,19mm dia.) in the form of grid at a pitch of 5.91in.(150mm)
7. Total volume of concrete 106.0ft³(3.0m³)
8. Use a proprietary finish to the concrete surface to prevent water penetration and provide a smooth finish.
9. This drawing to be read in conjunction with the general arrangement drawing to ensure there is sufficient space around the machine for maintenance.

Inch
<DRY PIT> [mm]

SPECIFICATION OF UNIT					THIRD ANGLE PROJECTION			
UNIT No.	5D5561003C0				APP'D	CHK'D	DSGN	DRAWING
SPEC.	VC-Ez 16X				031323	031323	031323	031323
	30T / CHIP BUCKET / DRY PIT				K.N	JVM	K.N	T-T.Y
					SCALE	NAME		
					1:12 (1:3)	VC-Ez 16X		
						FOUNDATION DRAWING		
	QTY	DATE	DC NO.	SIGN	DRAWING NO.	0 D55 FL C001 0		

Mazak INCH/METRIC