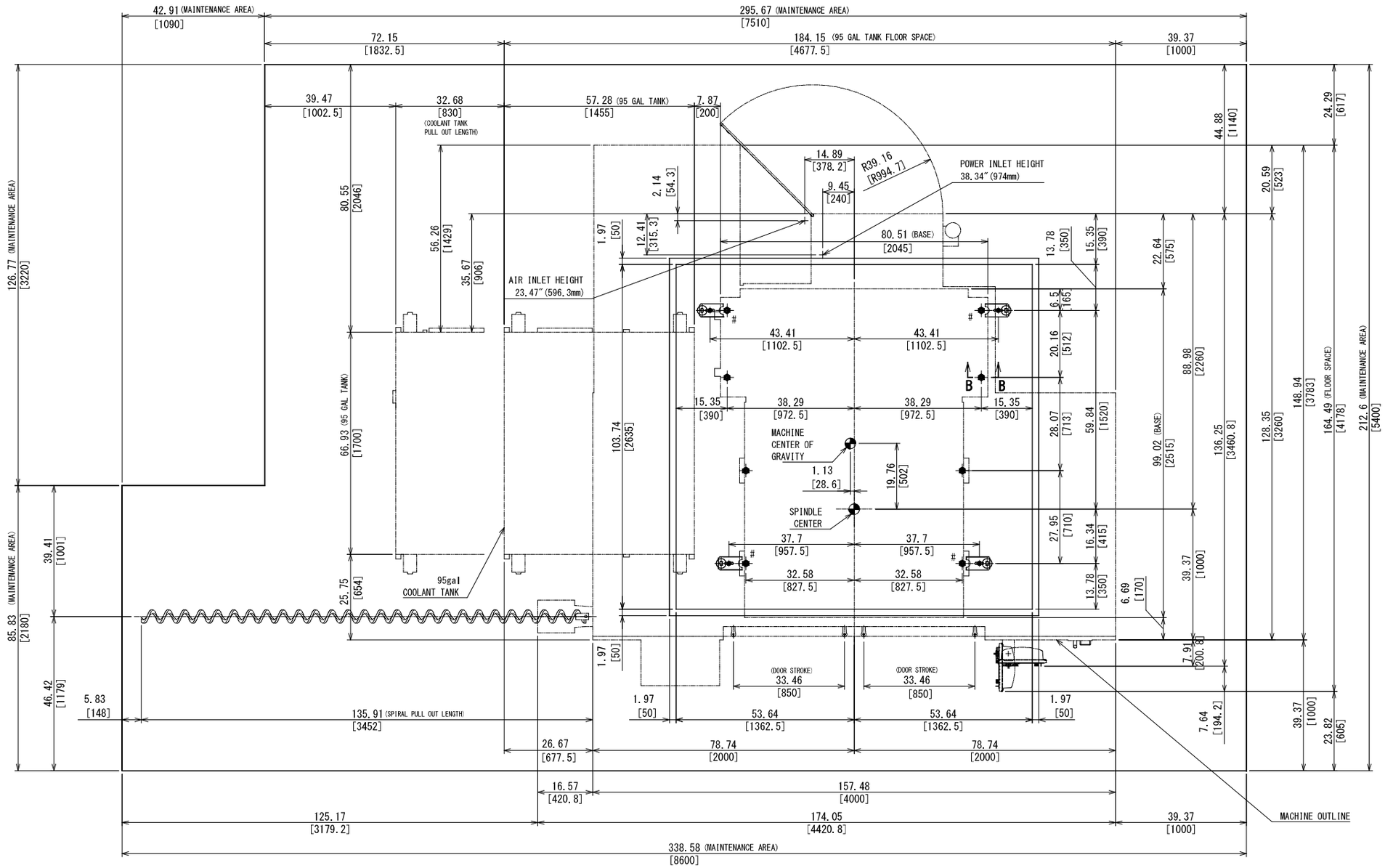
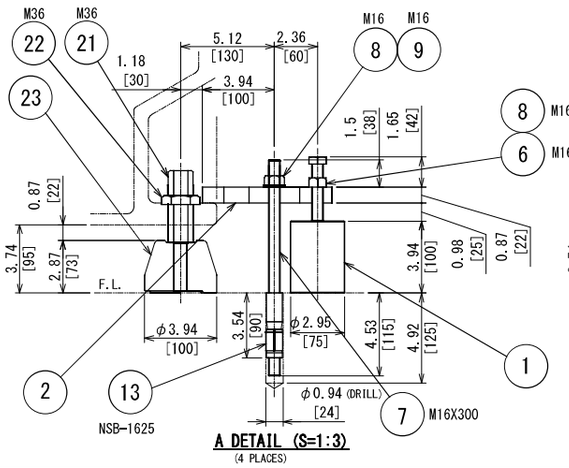
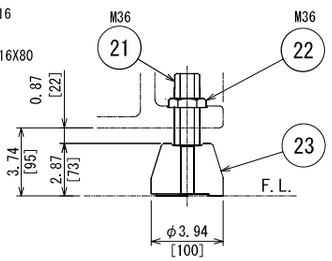
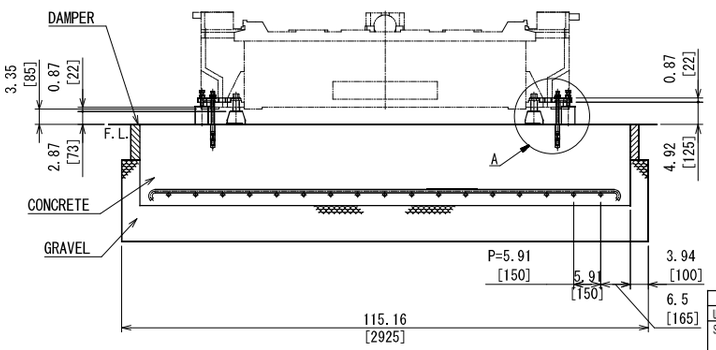




A DETAIL (S=1:3)
(4 PLACES)



B-B SECTION (S=1:3)
(4 PLACES)



Suggestions for Floor Foundation Preparation
1) Use gravel stones to obtain a minimum soil bearing pressure of 1024lbs/ft²(49kPa).
2) Use concrete with a minimum compressive strength of 2560 PSI(17.7MPa) and tensile strength of 256 PSI(1.8MPa).
3) Take precautions so that there are no cracks in the concrete.
4) 4 nos. whole anchors (marked ⑧) should be positioned , drilled and set prior to set-up the machine.
5) Use a vibration isolator (such as asphalt) around the foundation base.
6) To reinforce the concrete, lay steel bars (19mm dia.3/4in.dia.) in the form of grid at a pitch of 5.91in.(150mm)
7) Total volume of concrete 113.0ft³(3.2m³)
8) Use a proprietary finish to the concrete surface to prevent water penetration and provide a smooth finish.
9) This drawing to be read in conjunction with the general arrangement drawing to ensure there is sufficient space around the machine for maintenance.

[Inch]
[mm]

<DRY PIT>

SPECIFICATION OF UNIT								
UNIT No.	5D6861003C0							
SPEC.	VC-Ez 32							
	AUGER CONVEYOR/DRY PIT							

						THIRD ANGLE PROJECTION		
					APP'D	CHK'D	DSGN	DRAWING
					030323	030323	030323	030323
					K.N	JVM	K.N	T-K.S
					SCALE	NAME		
					1:12	VC-Ez 32		
					(1:3)	FOUNDATION DRAWING		
QTY	DATE	DC NO.	SIGN		DRAWING NO.	0	D68	FL	C001	0

Mazak INCH/METRIC