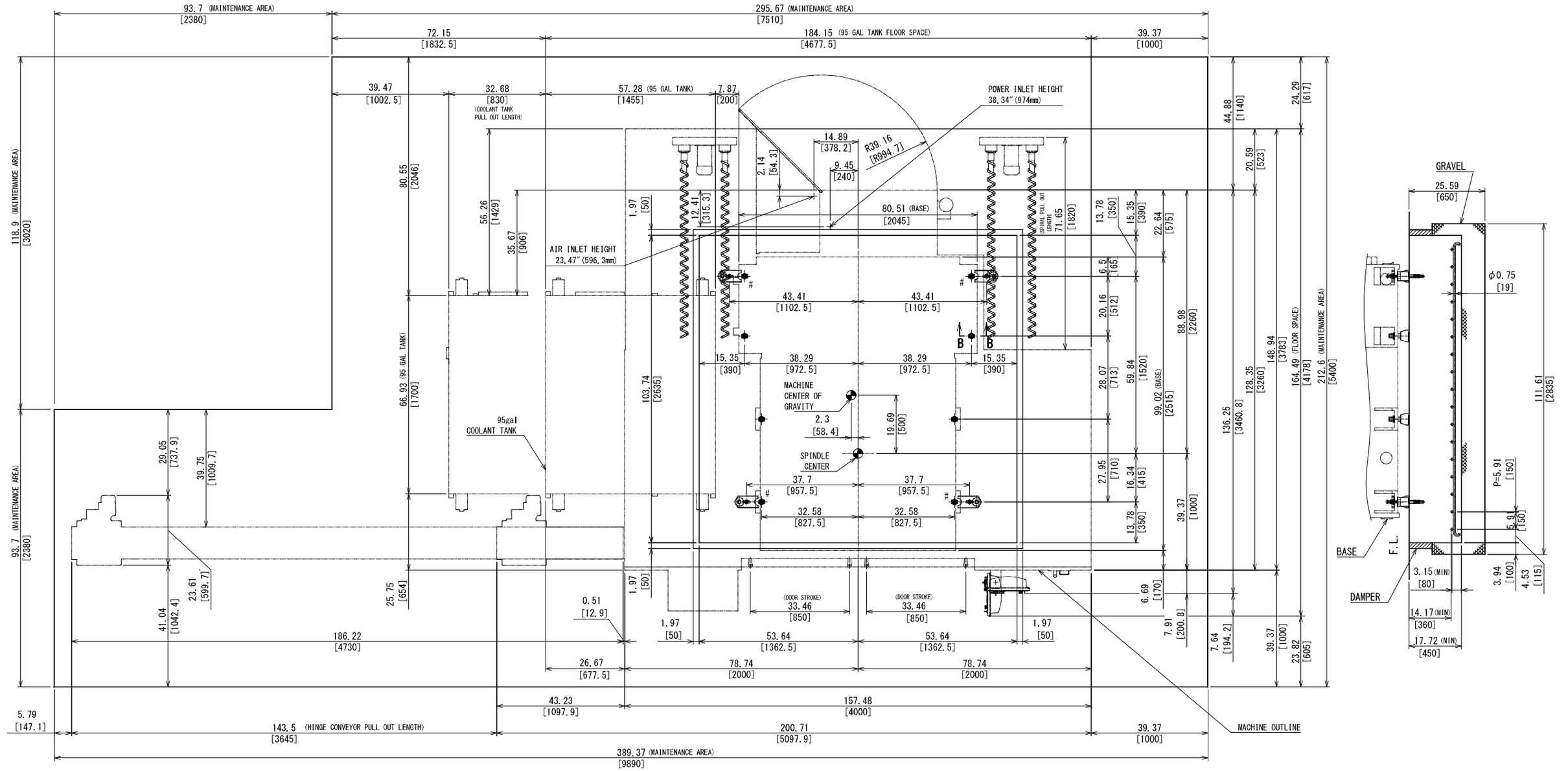
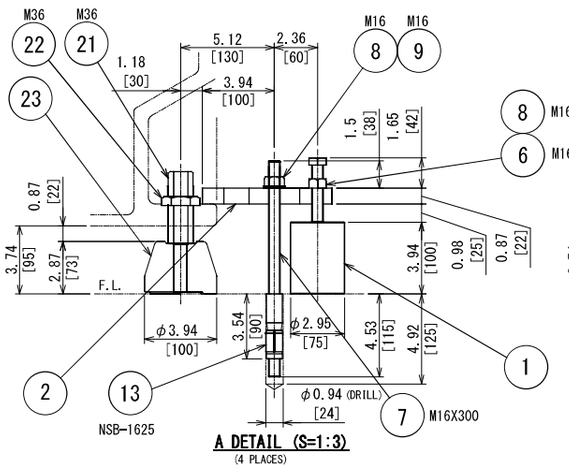
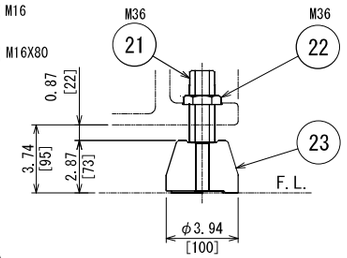
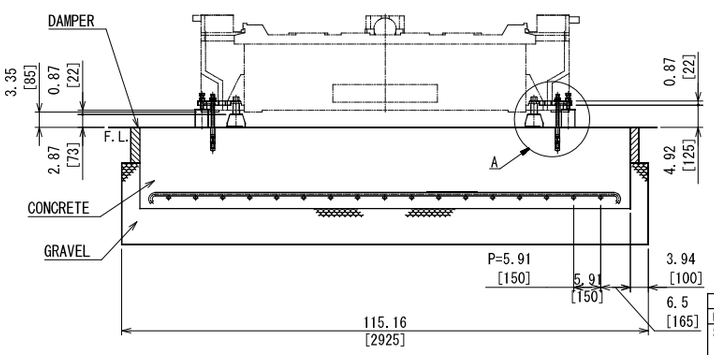



**A DETAIL (S=1:3)**
(4 PLACES)




**B-B SECTION (S=1:3)**
(4 PLACES)




Suggestions for Floor Foundation Preparation
1) Use gravel stones to obtain a minimum soil bearing pressure of 1024lbs/ft²(49kPa).
2) Use concrete with a minimum compressive strength of 2560 PSI(17.7MPa) and tensile strength of 256 PSI(1.8MPa).
3) Take precautions so that there are no cracks in the concrete.
4) 4 nos. whole anchors (marked #) should be positioned , drilled and set prior to set-up the machine.
5) Use a vibration isolator (such as asphalt) around the foundation base.
6) To reinforce the concrete, lay steel bars (19mm dia.3/4in.dia.) in the form of grid at a pitch of 5.91in.(150mm)
7) Total volume of concrete 113.0ft³(3.2m³)
8) Use a proprietary finish to the concrete surface to prevent water penetration and provide a smooth finish.
9) This drawing to be read in conjunction with the general arrangement drawing to ensure there is sufficient space around the machine for maintenance.

Inch
[mm]

<DRY PIT>

| SPECIFICATION OF UNIT | | | | | | THIRD ANGLE PROJECTION | | | |
|---|---|---|---|---|---|---|---|---|---|
| UNIT No. | 5D6861003C0 | | | | APP'D | CHK'D | DSGN | DRAWING |
| SPEC. | VC-Ez 32 | | | | 030323 | 030323 | 030323 | 030323 |
| | HINGE CONVEYOR/DRY PIT | | | | K.N | JVM | K.N | T-K.S |
| | | | | | SCALE | NAME | | |
| | | | | | 1:12 | VC-Ez 32 | | |
| | | | | | (1:3) | FOUNDATION DRAWING | | |
| | | | | | DRAWING NO. | 0 | D68 | FL | C002 | 0 |
| | | QTY | DATE | DC NO. | SIGN | | | | |

Mazak INCH/METRIC