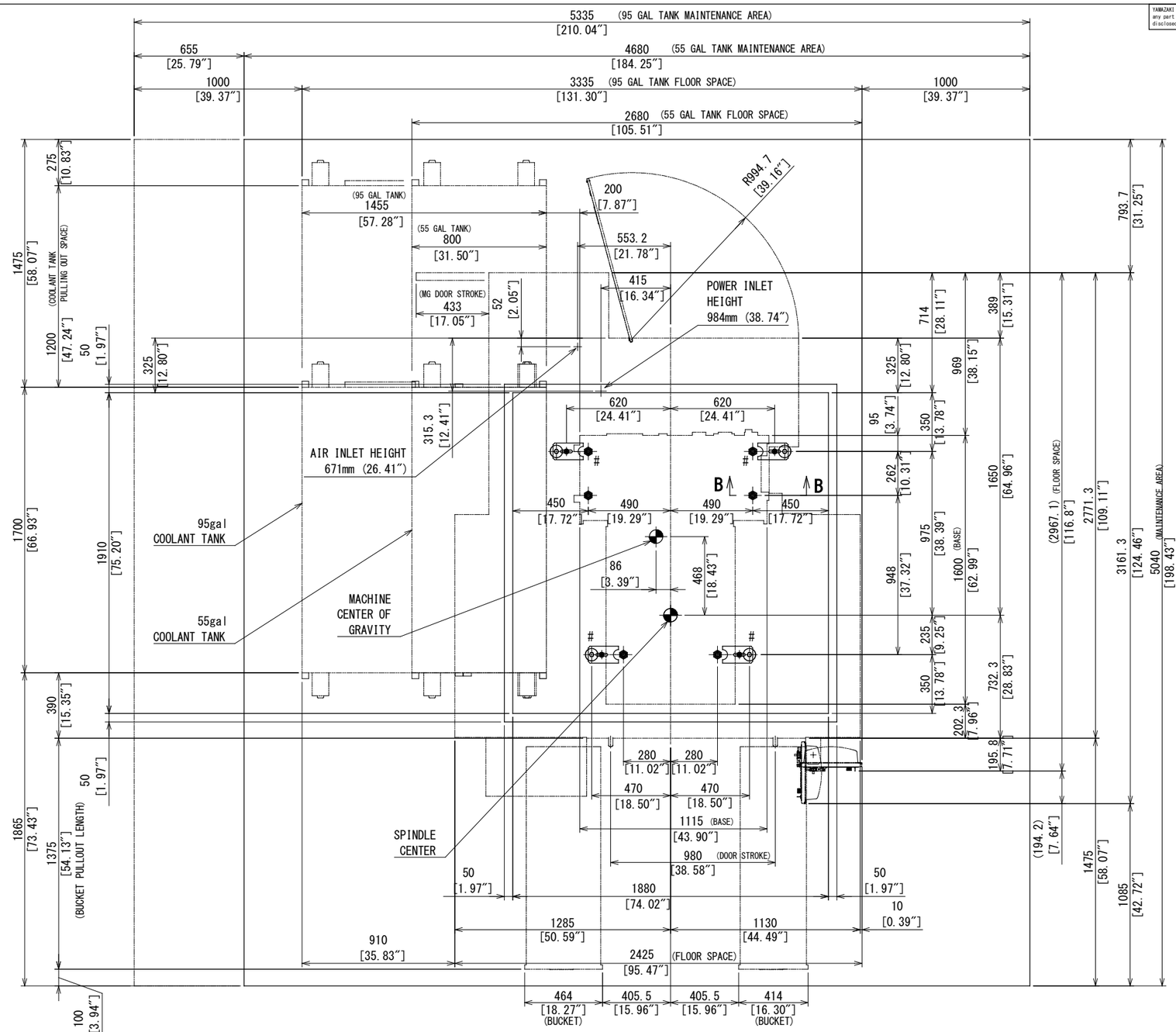
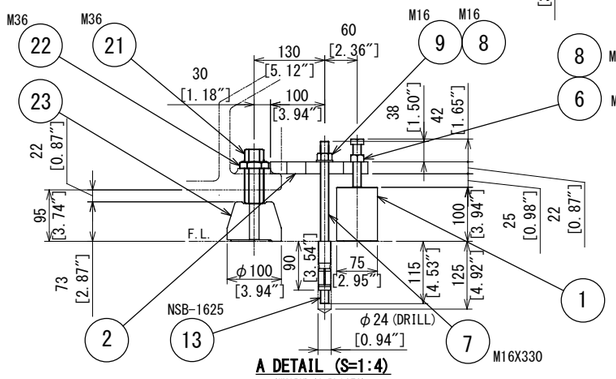
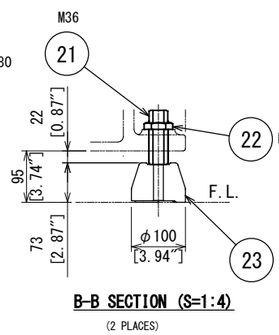


B-B SECTION



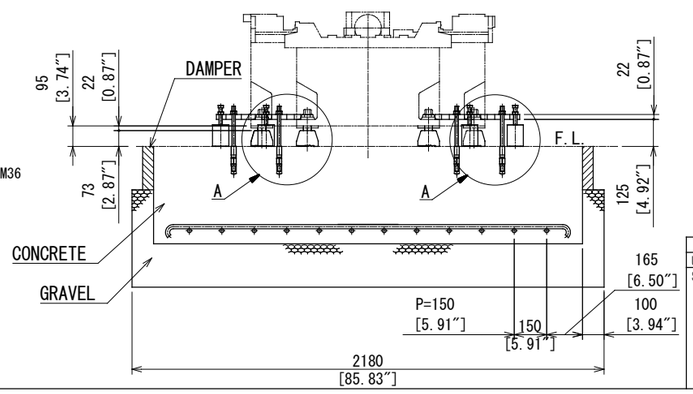
A DETAIL (S=1:4)

(#MARK) (4 PLACES)



B-B SECTION (S=1:4)

(2 PLACES)



mm
[Inch]

<DRY PIT>

Suggestions for Floor Foundation Preparation
1) Use gravel stones to obtain a minimum soil bearing pressure of 49kPa (1024lbs/ft²).
2) Use concrete with a minimum compressive strength of 17.7MPa (2560 PSI) and tensile strength of 1.8MPa (256 PSI).
3) Take precautions so that there are no cracks in the concrete.
4) 4 nos. whole anchors (marked #) should be positioned , drilled and set prior to set-up the machine.
5) Use a vibration isolator (such as asphalt) around the foundation base.
6) To reinforce the concrete, lay steel bars (19mm dia.3/4in.dia.) in the form of grid at a pitch of 150mm(5.91in.)
7) Total volume of concrete 1.6m³ (57.1ft³)
8) Use a proprietary finish to the concrete surface to prevent water penetration and provide a smooth finish.
9) This drawing to be read in conjunction with the general arrangement drawing to ensure there is sufficient space around the machine for maintenance.

SPECIFICATION OF UNIT						THIRD ANGLE PROJECTION			
UNIT No.	5D6661003C0	9	—	. .	—	APP'D	CHK'D	DSGN	DRAWING
SPEC.	VC-Ez 16	8	—	. .	—	031722	031722	031722	031722
	BUCKET/50T-MG/DRY PIT	7	—	. .	—	K.N	JVM	K.N	T-Y.Y
		6	—	. .	—				
		5	—	. .	—				
		4	—	. .	—	SCALE	NAME		
		3	—	. .	—	1:10	VC-Ez 16		
		2	—	. .	—	(1:4)	FOUNDATION DRAWING		
		1	—			DRAWING NO.	0 D66 61 AC14 0		
		QTY	DATE	DC NO.	SIGN				

Mazak

METRIC/INCH