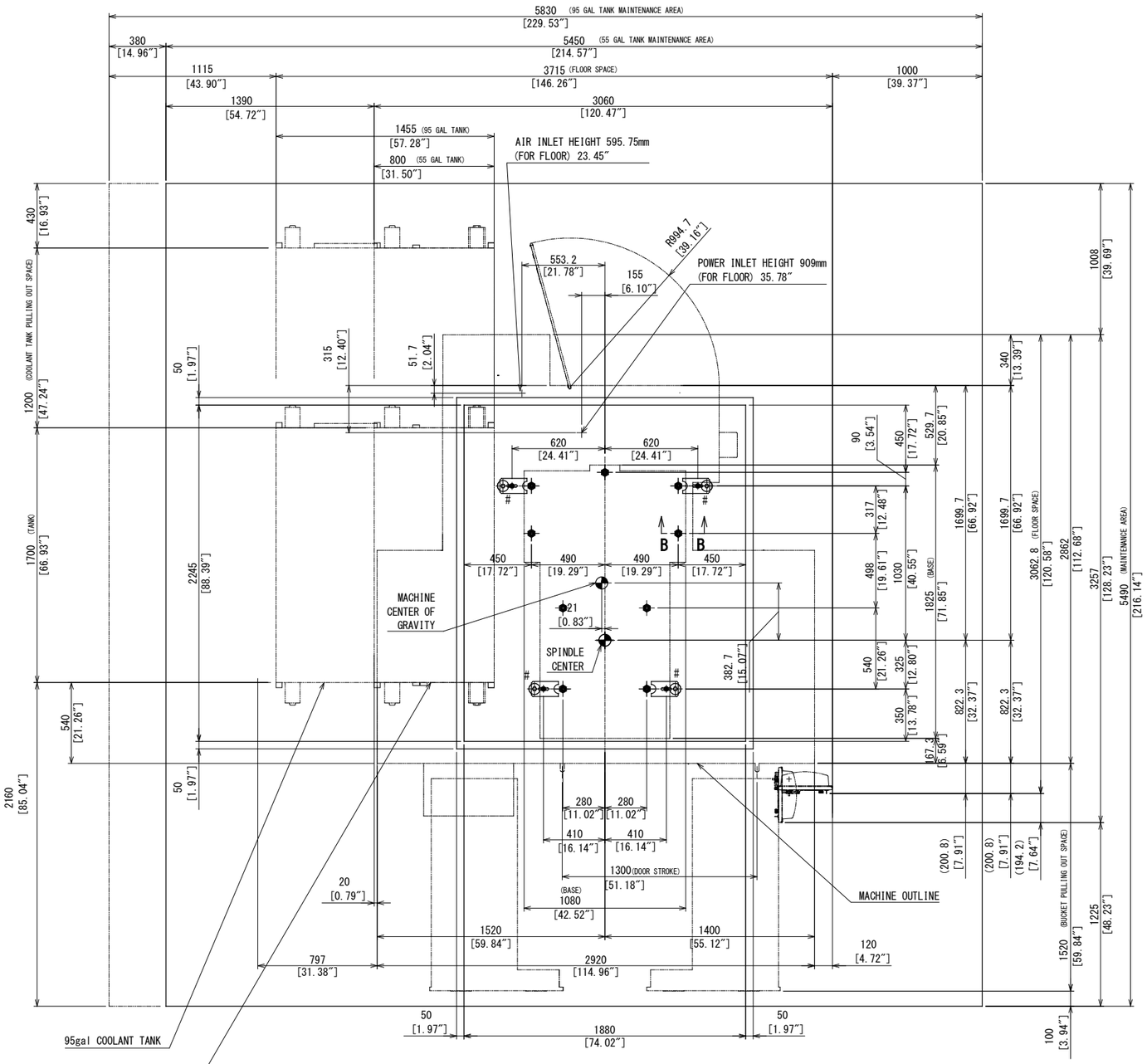
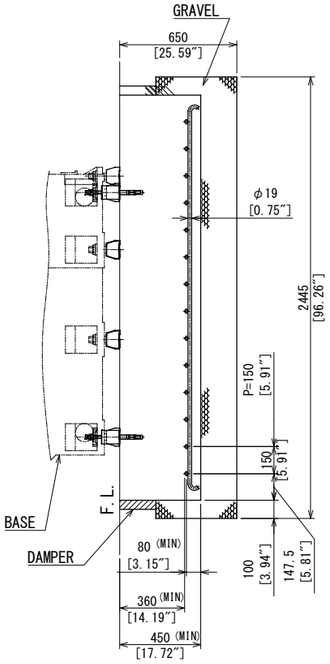
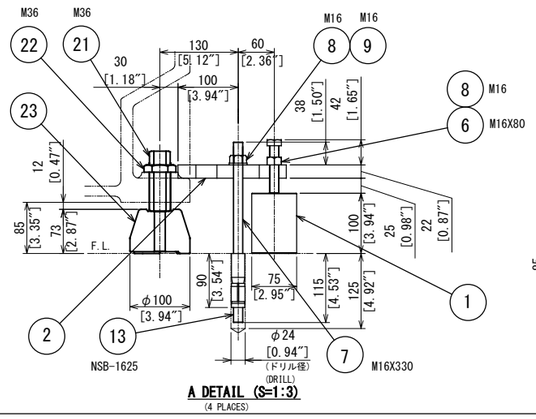
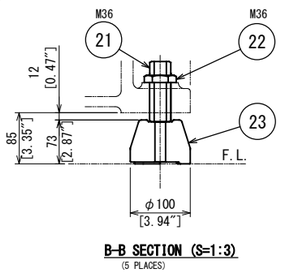


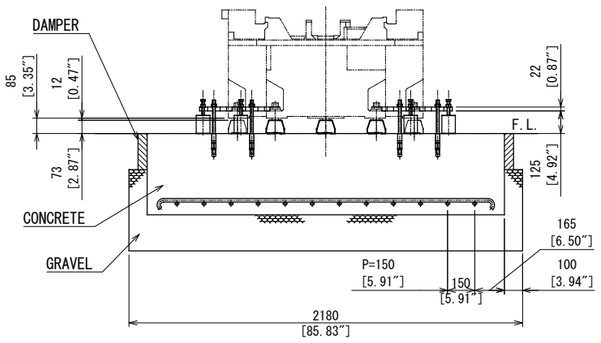

## B-B SECTION




**A DETAIL (S=1:3)**
(4 PLACES)




**B-B SECTION (S=1:3)**
(5 PLACES)




Suggestions for Floor Foundation Preparation
1) Use gravel stones to obtain a minimum soil bearing pressure of 49kPa (1024lbs/ft² ).
2) Use concrete with a minimum compressive strength of 17.7MPa (2560 PSI) and tensile strength of 1.8MPa (256 PSI).
3) Take precautions so that there are no cracks in the concrete.
4) 4 nos. whole anchors (marked #) should be positioned , drilled and set prior to set-up the machine.
5) Use a vibration isolator (such as asphalt) around the foundation base.
6) To reinforce the concrete, lay steel bars (19mm dia.3/4in.dia.) in the form of grid at a pitch of 150mm(5.91in.)
7) Total volume of concrete 1.9m³ (67.1ft³)
8) Use a proprietary finish to the concrete surface to prevent water penetration and provide a smooth finish.
9) This drawing to be read in conjunction with the general arrangement drawing to ensure there is sufficient space around the machine for maintenance.

⚠2 ⚠1 THIS IS REDRAWN
<DRY PIT>

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| SPECIFICATION OF UNIT | | | | | THIRD ANGLE PROJECTION | | | |
| UNIT No. | 5D6561003C2 ⚠2 | | | | APP'D | CHK'D | DSGN | DRAWING |
| SPEC. | MASS PRODUCTION | | | | 122520 | 122520 | 122520 | 122520 |
| | BUCKET/50T-MG/DRY PIT | | | | K.N | JVM | K.N | T-K.S |
| | | | | | SCALE | NAME | | |
| | | | | | 1:12 (1:5) | VC-Ez 20 | | |
| | ⚠2 | 11/18/2021 | D65030M00 | T-Y.Y | | FOUNDATION DRAWING | | |
| | ⚠1 | 02/26/2021 | D65012M00 | T-Y.Y | DRAWING NO. | 0 | D65 | 61 | AC14 | 2 |
| | QTY | DATE | DC NO. | SIGN | | | | | | |

Mazak METRIC/INCH