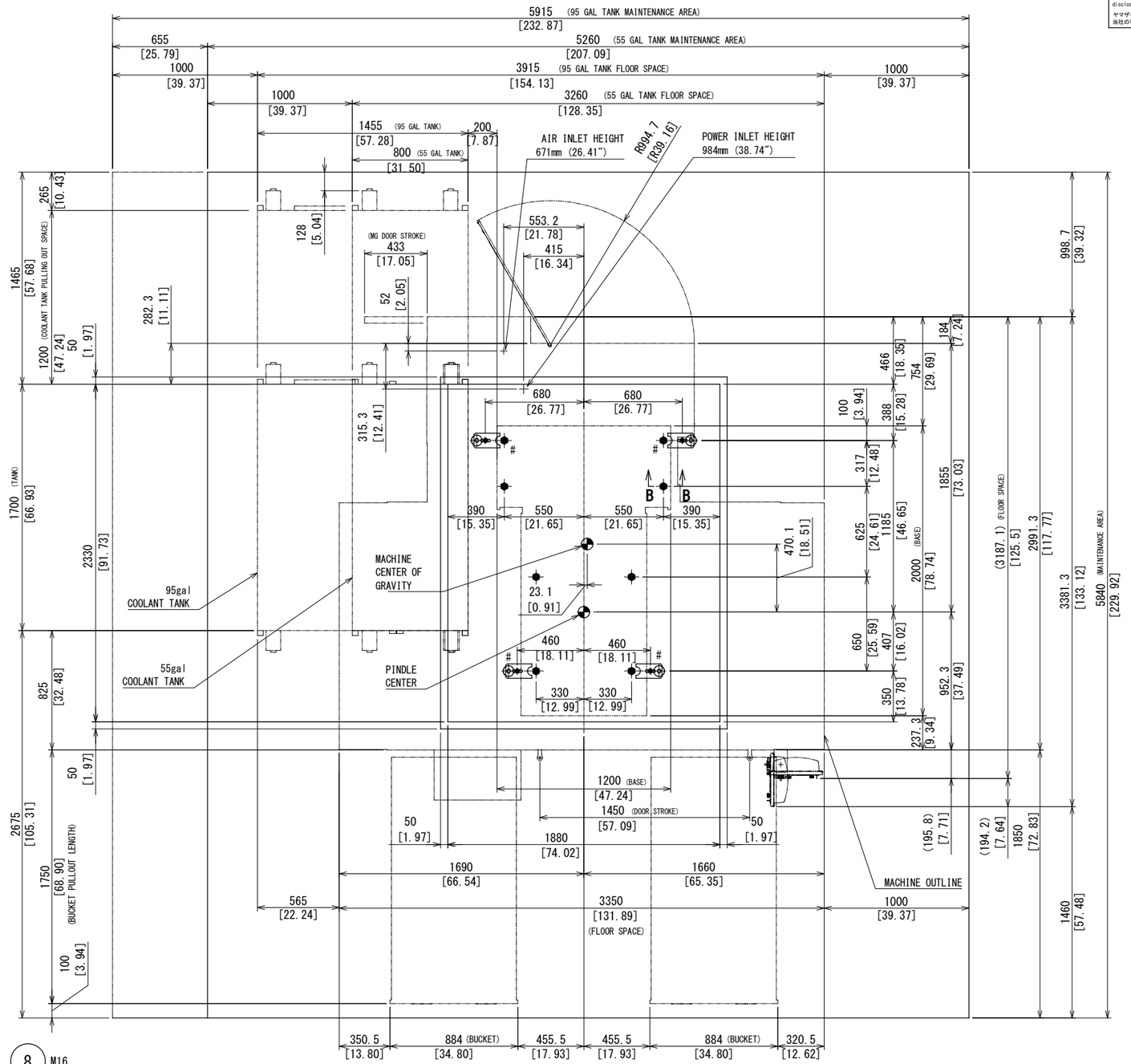
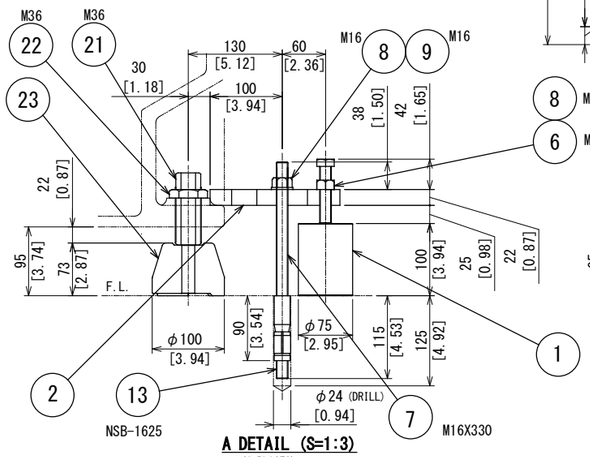
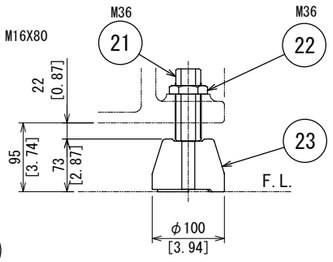


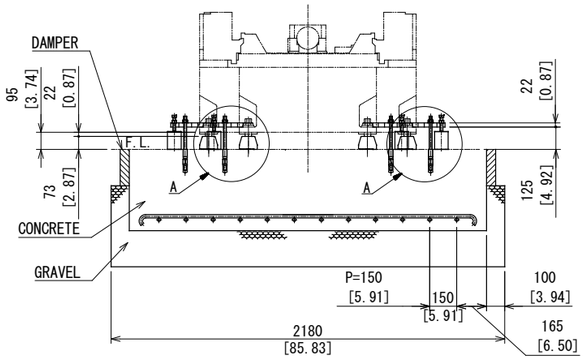
B-B SECTION



A DETAIL (S=1:3)
(4 PLACES)



B-B SECTION (S=1:3)
(4 PLACES)



mm
[Inch]

Suggestions for Floor Foundation Preparation
1) Use gravel stones to obtain a minimum soil bearing pressure of 49kPa (1024lbs/ft²).
2) Use concrete with a minimum compressive strength of 17.7MPa (2560 PSI) and tensile strength of 1.8MPa (256 PSI).
3) Take precautions so that there are no cracks in the concrete.
4) 4 nos. whole anchors (marked #) should be positioned , drilled and set prior to set-up the machine.
5) Use a vibration isolator (such as asphalt) around the foundation base.
6) To reinforce the concrete, lay steel bars (19mm dia,3/4in.dia.) in the form of grid at a pitch of 150mm(5.91in.)
7) Total volume of concrete 2.0m³ (70.6ft³)
8) Use a proprietary finish to the concrete surface to prevent water penetration and provide a smooth finish.
9) This drawing to be read in conjunction with the general arrangement drawing to ensure there is sufficient space around the machine for maintenance.

〈DRY PIT〉

SPECIFICATION OF UNIT					THIRD ANGLE PROJECTION			
UNIT No.	5D6761003C0				APP'D	CHK'D	DSGN	DRAWING
SPEC.	VC-Ez 26				121021	121021	121021	121021
	BUCKET/50T-MG/DRY PIT				K.N	JVM	K.N	T-Y.Y
					SCALE	NAME		
					1:12	VC-Ez 26		
					(1:3)	FOUNDATION DRAWING		
		QTY	DATE	DC NO. SIGN	DRAWING NO.	0 D67 61 AC14 0		

Mazak METRIC/INCH